Airborne contaminants - open cut coal mines

Airborne contaminants are generated during coal mining activities such as extraction, drilling, crushing, hauling and stockpiling of coal and other rock containing minerals. Workers in coal mines may be exposed to both coal dust and crystalline silica.

Exposure standards

In NSW mines no person is to be exposed to airborne dust that exceeds in total:\n
- 3 mg/m$^3$ (or 2.5 mg/m$^3$ in the case of a coal mine) for respirable dust
- 10 mg/m$^3$ for inhalable dust.

Exposure standards for individual substances also must be satisfied within these overall limits. For example, the exposure standard for crystalline silica is 0.1 mg/m$^3$.

Health risks

In open cut coal mining, coal and crystalline silica dust occur at both an inhalable and respirable fraction. Normally dust of the larger inhalable fraction is considered an irritant as it is deposited in the upper respiratory tract. At the smaller respirable fraction, these dust contaminants represent a serious health risk to those exposed.

The smaller sized particles can penetrate into the lower regions of the lung where gas exchange takes place. As such, coal and silica dusts at the respirable fraction can cause pneumoconiosis (in the case of coal) or silicosis (in the case of crystalline silica). Both conditions are debilitating and often fatal lung diseases.

Your obligations

Under the Work Health and Safety Act 2011 (WHS Act), a person conducting a business or undertaking has the primary duty to ensure, so far as is reasonably practicable, workers and other people are not exposed to health and safety risks arising from the business or undertaking.

This duty includes eliminating exposure to airborne dusts, so far as is reasonably practicable, for example by using alternative mining processes. If it is not reasonably practicable to do so, then risks must be minimised so far as is reasonably practicable.

The Work Health and Safety Regulation 2017 prescribes exposure standards for substances that must not be exceeded in respect of a person at any workplace (clause 49).

The Work Health and Safety (Mines and Petroleum Sites) Regulation 2014 requires a mine operator to manage risks and implement a range of control measures including:

- implementing a principal hazard management plan for air quality or dust or other airborne contaminants (clauses 23-25)
- implementing a health control plan that sets out the means by which the operator will manage the risks to health associated with mining operations (clause 26)
- ensuring the exposure standards for respirable and inhalable dust is not exceeded (clause 39)
- implementing air quality, monitoring and ventilation arrangements (clauses 38-42).

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1 Measured in accordance with Australian Standard, AS 2985-2009
2 The National Institute of Occupational Safety and Health (NIOSH) Respirable dust
3 Workplace Exposure Standards for Airborne Contaminants published by Safe Work Australia
Additionally Order 42, issued under the *Coal Industry Act 2001* provides for Coal Services Pty Ltd to conduct dust monitoring at coal mines consistent with the provisions for sampling and analysis under the *Work Health and Safety (Mines and Petroleum Sites) Regulation 2014*.  

**Elimination and control**  
To reduce worker exposure to appropriate levels, more than one control measure may be required. Control measures fall into three categories, which are minimising:

1. dust generation at the source  
2. dust generation throughout the work environment  
3. exposure to individuals at risk.  

Whatever strategy is adopted, it should be underpinned by the hierarchy of controls, so that occupational exposure to dust can be controlled. The process used to extract coal is an important consideration in minimising the dust generated.  

The design, implementation and operation of ventilation systems also play a critical role in minimising the risk posed by airborne contaminants.  

Dust suppression and separation/positioning of people by distance or barriers from the airborne contaminants generated may also prevent or minimise exposure, such as positively pressurised and filtered operator cabs.  

The above methods to control workplace exposure to airborne contaminants are now readily available, as are commonly employed atmospheric monitoring and health surveillance strategies.  

**Targeted assessment program**  
Over the next 12 months, the Resources Regulator will be conducting targeted assessments at open cut coal mines and associated coal processing plants to ensure these workplaces are employing a range of these measures to control the exposure risks of workers.  

The assessments will focus on how the mine prevents worker exposure to harmful airborne dust in respirable fraction, specifically coal and crystalline silica.  

Key categories assessed are:

1. identification, assessment and risk controls for airborne contaminant hazards  
2. preventative controls (controlling dusts at the source)  
3. mitigating controls (controlling exposure to airborne contaminants)  
4. monitoring (worker exposure)  
5. verifying the effectiveness of controls.  

**What you should do**  
Review your strategy and capacity to manage respirable coal and crystalline silica airborne contaminants immediately to ensure it complies with the legislation. Sites should ensure their approach to the management of this hazard is in line with the available guidance material and reflects accepted, effective control practice.
More information

For more information and guidance on managing mining hazards and risks associated with exposure to airborne contaminants view the following resources:

- **Focus on: Atmospheric contaminants causing respiratory illness** (NSW Mine Safety)
- **Guidance about dust and other airborne contaminants** (WA Department of Mines and Petroleum)
- Position Paper: **Dusts not otherwise specified (dust NOS) and occupational health issues** (Australian Institute of Occupational Hygienists)
- **Guidance on the Interpretation of Workplace Exposure Standards for Airborne Contaminants** (Safe Work Australia)
- **Mining topic: respirable dust** (National Institute of Occupational Safety and Health)
- **Coal worker's pneumoconiosis** (QLD Department of Natural Resources and Mines)
- Fact sheet - **Prevention of pneumoconiosis in NSW** (Coal Services)
- Booklet - **Protecting against airborne dust exposure in coal mines** (Coal Services)